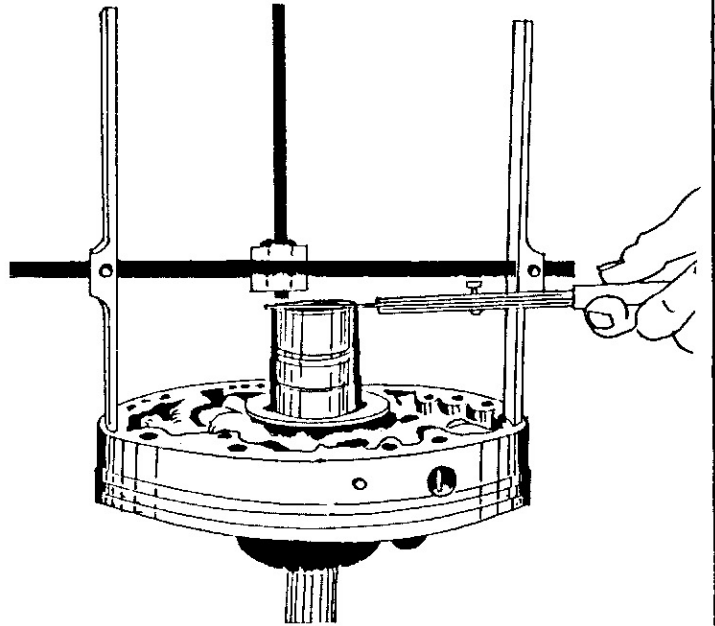
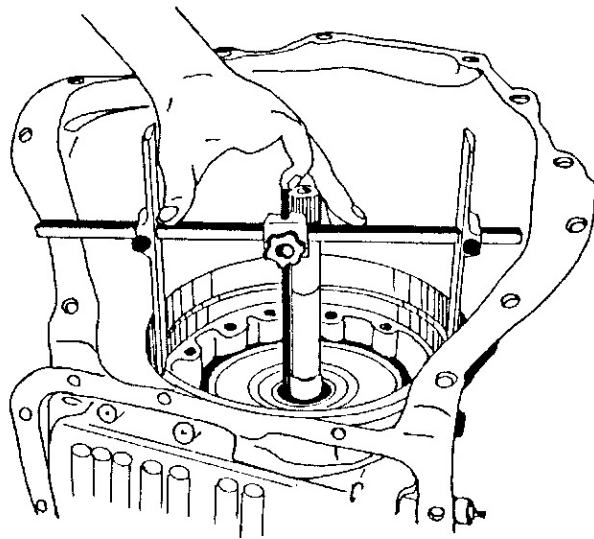


#1102A

UNIVERSAL END CLEARANCE GAUGE

- * Metal construction for long life.
- * Machined components for accurate measurements.
- * For: Automatic Transmission Front Pumps.
- * Many other uses on other Transmissions, & convertors.



1. Assemble Transmission except for the front pump.
2. Place the tool on the pump mating surface of the case.
3. Set the adjustment of the arms to the correct width, and lock into place.
4. Loosen the knob on the retainer, and set the rod down to the thrust surface of the front clutch drum. lock rod into position.

5. Flip the tool over and place it on the pump mating area.
6. Use a feeler gauge to measure the exact clearance between the bottom of the rod and the thrust washer surface.
7. Select the proper thrust washer to fill the end clearance.

ATTN: Please remember to allow for the compression of the gasket.



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